

ACCUPOCKET 150/400

Quick reference

SAFETY



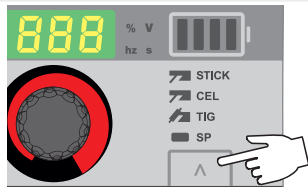
Before working with the device, ensure that you have read and understood all the documents provided in hard copy and online.

WELDING SETTINGS



Setting values:

- ⇒ **m** Arc-force dynamic: 0 - 100 | factory setting = 20
- ⇒ **A** Welding current: 10 - 140 A (STICK), 3 - 150 A (TIG)
- ⇒ **SP** SoftStart / HotStart function: 0 - 200% | factory setting = 130%
- ⇒ **SP** TIG pulsing (only available with TIG version)



Available welding processes:

- ⇒ **STICK** MMA welding
- ⇒ **CEL** MMA welding with Cel electrode
- ⇒ **TIG** TIG welding
- ⇒ **SP** Reserved for special programs



42,0426,0246,EN 001-11082017

ACCUPOCKET 150/400

Quick reference

SAFETY



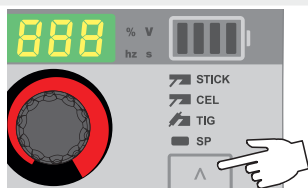
Before working with the device, ensure that you have read and understood all the documents provided in hard copy and online.

WELDING SETTINGS



Setting values:

- ⇒ **m** Arc-force dynamic: 0 - 100 | factory setting = 20
- ⇒ **A** Welding current: 10 - 140 A (STICK), 3 - 150 A (TIG)
- ⇒ **SP** SoftStart / HotStart function: 0 - 200% | factory setting = 130%
- ⇒ **SP** TIG pulsing (only available with TIG version)



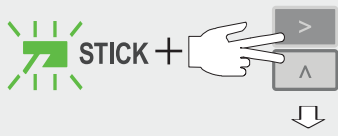
Available welding processes:

- ⇒ **STICK** MMA welding
- ⇒ **CEL** MMA welding with Cel electrode
- ⇒ **TIG** TIG welding
- ⇒ **SP** Reserved for special programs

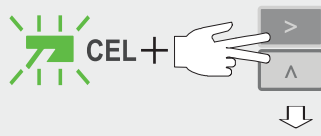


42,0426,0246,EN 001-11082017

ACCESSING THE SETUP MENU



Setup menu - MMA welding



Setup menu - Cel electrodes



Setup menu - TIG



CHANGING WELDING PARAMETERS

Turn and press the adjusting dial to select and change parameters.

PARAMETERS FOR MMA WELDING

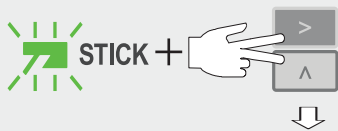
Ht_i	Starting current duration: 0.1 - 1.5 seconds 0.5 seconds*
AST	Anti-stick: On*/OFF
Uco	Break voltage: 25 - 80 V 45 V*
SOF	Software version
tSd	Automatic switch-off: 300 - 900* seconds / OFF
FAC	Factory setting

PARAMETERS FOR TIG WELDING

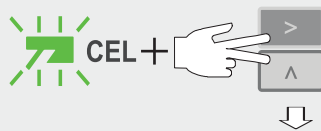
CS	Comfort Stop sensitivity: 0.3 - 2.0 V / OFF 0.5 V*
Uco	Break voltage: 12 - 35 V 15 V*
SOF	Software version
tSd	Automatic switch-off: 300 - 900* seconds / OFF
FAC	Factory setting

* factory setting

ACCESSING THE SETUP MENU



Setup menu - MMA welding



Setup menu - Cel electrodes



Setup menu - TIG



CHANGING WELDING PARAMETERS

Turn and press the adjusting dial to select and change parameters.

PARAMETERS FOR MMA WELDING

Ht_i	Starting current duration: 0.1 - 1.5 seconds 0.5 seconds*
AST	Anti-stick: On*/OFF
Uco	Break voltage: 25 - 80 V 45 V*
SOF	Software version
tSd	Automatic switch-off: 300 - 900* seconds / OFF
FAC	Factory setting

PARAMETERS FOR TIG WELDING

CS	Comfort Stop sensitivity: 0.3 - 2.0 V / OFF 0.5 V*
Uco	Break voltage: 12 - 35 V 15 V*
SOF	Software version
tSd	Automatic switch-off: 300 - 900* seconds / OFF
FAC	Factory setting

* factory setting